Welder

Harmony Enterprises’ welders take pride in their superior craftsmanship.

**Job Description:**

Assemble and weld metal parts on production line, using welding equipment, requiring only a limited knowledge of welding techniques.

**Responsibilities:**

* Weld or tack welds metal parts together, using spot welding gun or hand, electric, or gas welding equipment.
* Connecting hoses from torch to tanks of oxygen and fuel gas, and turns valves to release mixture.
* Igniting torch and regulates flow of gas and air to obtain desired temperature, size, and color of flame.
* Preheating work pieces preparatory to welding or bending, using torch.
* Filling cavities or corrects malformation in lead parts and hammers out bulges and bends in metal work pieces.
* Examining work pieces for defects and measuring work pieces, using drawing specifications, templates, or jigs to ensure conformance with specifications.
* Positions and secures workpiece, using hoist, crane, wire and banding machine, or hand tools.
* Dismantles metal assemblies or cuts scrap metal, using thermal-cutting equipment such as flame-cutting torch or plasma-arc equipment.
* Selects, positions, and secures torch, cutting tips, or welding rod, according to type, thickness, area, and desired temperature of metal.

**Requirements:**

* HS Diploma or equivalency preferred.
* Minimal welding experience required – training offered.
* Ability to work as a member of a productive team in a progressive environment focused on career, community, and culture.