



## BALER OPERATIONS

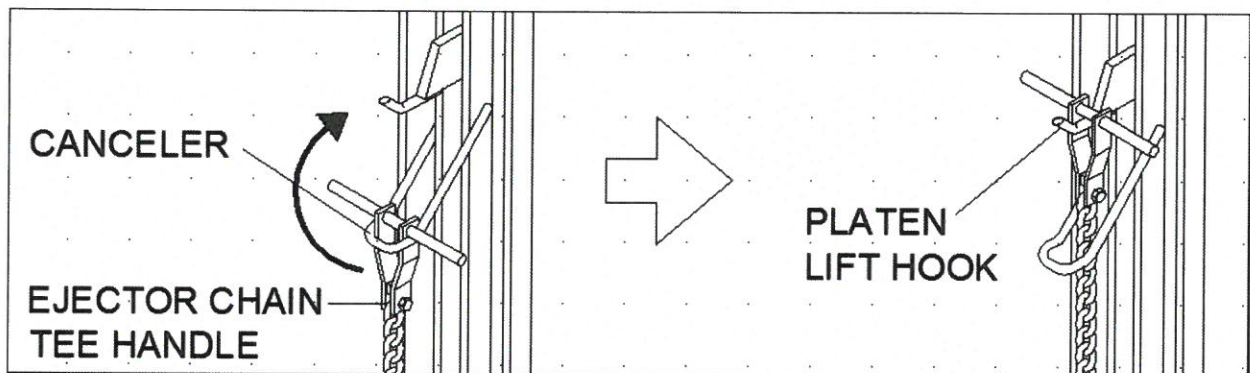
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 **Warning:** Stand clear of the baler while in operation and when ejecting a cube. Keep working area clean and dry with no obstructions. Do not stack things on baler.

 **Warning:** No one under the age of 18 may operate this baler. No one under 16 may load material into this unit. Failure to abide may violate federal law.

### Ejecting A Full Bale

1. Follow the procedure for **Tying A Full Bale** before proceeding.
2. Position a pallet in the opening of the unload door. The bale will be tipped on to the pallet during the bale eject process.
3. At the rear of the baler lift the ejector T-handle and place it on the ejector hook.



4. Insert the key into the key selector switch on the power unit control panel (CP1) and turn it to the START position.
5. On the baler control panel (CP2) turn and hold the EJECT-HAND-AUTO selector switch the HAND position.
6. Turn the FOR-OFF-REV selector switch to the FOR position and raise the ram to tip the bale out onto the pallet.
7. Lower the ram all the way to cancel the T-handle ejector and plate.
8. Perform steps 16-18 in the section entitled **Baler Unit Set-Up** to prepare for the next bale.